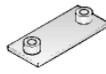
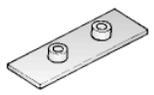
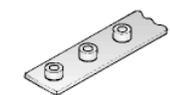
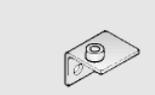
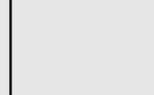
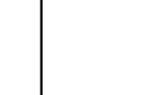
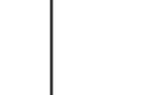
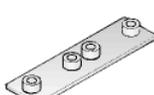
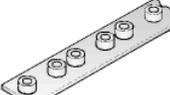
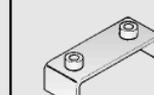


# Standard-Series Order Code-Components

DESIGN OPTIONS								
<ul style="list-style-type: none"> <li>• Metric Threaded Components</li> <li>• Stainless Steel Components Available 304/316</li> <li>• Special Materials Available Upon Request</li> <li>• Special Diameters and Profiles to Order</li> <li>• Rubber Insert Clamps Available</li> <li>• Bushing Adaptor</li> </ul>						GROUP 1	GROUP 1	GROUP 1
								
						GROUP 1 A – 8	GROUP 1 A – 8	GROUP 1 A – 8
Surface Finish of Metal Parts						-	-	-
STAUFF Group	DIN Group	mm O.D.	Pipe Nominal Bore	Tube Inch O.D.	Hose	Clamp Body (2 halves) (xxx – see material code)	Single Weld Plate <b>SP</b>	Elongated Weld Plate <b>SPV</b>
1	0	6				<b>1060</b> xxx	SP 1	SPV 1
		6.4		1/4		<b>1064</b> xxx		
		8		5/16		<b>1080</b> xxx		
		9.5		3/8		<b>1095</b> xxx		
		10	1/8			<b>1100</b> xxx		
1A	1	12				<b>1120</b> xxx	SP 1 A	SPV 1 A
		6				<b>1060 A</b> xxx		
		6.4		1/4		<b>1064 A</b> xxx		
		8		5/16		<b>1080 A</b> xxx		
		9.5		3/8		<b>1095 A</b> xxx		
2	2	10	1/8			<b>1100 A</b> xxx	SP 2	SPV 2
		12				<b>1120 A</b> xxx		
		12.7		1/2		<b>2127</b> xxx		
		13.7	1/4			<b>2137</b> xxx		
		14				<b>2140</b> xxx		
		15				<b>2150</b> xxx		
3	3	16		5/8		<b>2160</b> xxx	SP 3	SPV 3
		17.1	3/8			<b>2171</b> xxx		
		18				<b>2180</b> xxx		
		13.4			1/4	<b>3134</b> xxH		
		17.4			3/8	<b>3174</b> xxH		
		19		3/4		<b>3190</b> xxx		
		20				<b>3200</b> xxx		
		20.5			1/2	<b>3205</b> xxH		
21.3	1/2			<b>3213</b> xxx				
4	4	22.2		7/8		<b>3222</b> xxx	SP 4	SPV 4
		23.9			5/8	<b>3239</b> xxH		
		25.4		1		<b>3254</b> xxx		
		26.6	3/4			<b>4266</b> xxx		
		28				<b>4280</b> xxx		
		30				<b>4300</b> xxx		
		27.8			3/4	<b>5278</b> xxH		
5	5	32		1 1/4		<b>5320</b> xxx	SP 5	SPV 5
		33.4	1			<b>5334</b> xxx		
		35				<b>5350</b> xxx		
		35.7			1	<b>5357</b> xxH		
		38.1		1 1/2		<b>5381</b> xxx		
		40				<b>5400</b> xxx		
		42.2	1 1/4			<b>5422</b> xxx		
6	6	43.8			1 1/4	<b>5438</b> xxH	SP 6	SPV 6
		44.5		1 3/4		<b>6445</b> xxx		
		48.3	1 1/2			<b>6483</b> xxx		
		50.8		2		<b>6508</b> xxx		
7	7	57.2		2 1/4		<b>7572</b> xxx	SP 7	SPV 7
		60.3	2			<b>7603</b> xxx		
		63.5		2 1/2		<b>7635</b> xxx		
		70		2 3/4		<b>7700</b> xxx		
		73				<b>7730</b> xxx		
8	8	76.2	2 1/2	3		<b>7762</b> xxx	SP 8	SPV 8
		88.9	3			<b>8889</b> xxx		
		102		4		<b>8102</b> xxx		

**Clamps**



 GROUP 1	 GROUP 1	 GROUP 1	 GROUP 1	 TS	 CRA	 GROUP 1-8
 GROUP 1A-6	 GROUP 1A-6	 GROUP 1A-6	 GROUP 1A-6	-	Fe/Zn 8B	-
Twin Weld Plate <b>DSP</b>	Group Weld Plate <b>RAP</b>	Weld Plate, angled <b>WSP</b>	Bridge Weld Plate <b>BSP</b>	Mounting Rail <b>TS</b>	Channel Rail Adaptor <b>CRA</b>	Rail Nut <b>SM</b>
DSP 1/40 Pipe center spacing (mm) ←	RAP 1/30/10 Pipe center spacing (mm) ← Number of clamps ←	WSP 1				
DSP 1 A/37	RAP 1 A/37/10	WSP 1 A	BSP 1 A			
DSP 2/44	RAP 2/44/10	WSP 2	BSP 2	<u>1M/3.28' long</u>		
DSP 3/52	RAP 3/52/10	WSP 3	BSP 3	TS 11/3 TS 14/3 TS 30/3	CRA1-8 (C Channel Rail Strut)	SM1-8 (Stauff TS Rail)
DSP 4/60	RAP 4/60/5	WSP 4	BSP 4	<u>2M/6.56' long</u>		
DSP 5/75	RAP 5/75/5	WSP 5	BSP 5	TS 11/6 TS 14/6 TS 30/6		
DSP 6/90	RAP 6/90/5	WSP 6	BSP 6			
-	-	-	-		Refer to Pg. 28 for Dimensions	
-	-	-	-			

\*Shaded Components Special

**Clamps**



 GROUP 1					 GROUP 1	
 GROUP 1A - 8					 GROUP 1A-8	 GROUP 1-8
DIN 50961 Fe/Zn 8 B						
Cover Plate <b>DP</b>	Hexagon Head Bolt <b>AS</b>	Socket Head Cap Screw <b>IS</b>	Hexagon Headbolt (No Coverplate) (For use with E Insert) <b>ASE</b>	Stacking Bolt <b>AF</b>	Safety Locking Plate <b>SIG</b>	Hex Head Bolt Lock <b>HHL</b>
DP 1	ASDP 1-1A 1/4"-20UNC x 1 1/4"	IS 1-1 A	ASE 1-1 A	AF 1-1A	SIG 1	  HHL 1-8
DP 1 A					SIG 1 A	
DP 2	ASDP 2 1/4"-20UNC x 1 3/8"	IS 2	ASE 2	AF 2	SIG 2	Only For Hexagon Head Bolts as DIN 931/933
DP 3	ASDP 3 1/4"-20UNC x 1 1/2"	IS 3	ASE 3	AF 3	SIG 3	
DP 4	ASDP 4 1/4"-20UNC x 1 7/8"	IS 4	ASE 4	AF 4	SIG 4	
DP 5	ASDP 5 1/4"-20UNC x 2 1/2"	IS 5	ASE 5	AF 5	SIG 5	  E Insert ES (steel) EP (plastic)
DP 6	ASDP 6 1/4"-20UNC x 2 3/4"	IS 6	ASE 6	AF 6	SIG 6	
DP 7	ASDP 7 1/4"-20UNC x 4"	-	ASE 7	AF 7	SIG 7	
DP 8	ASDP 8 1/4"-20UNC x 4 7/8"	-	ASE 8	AF 8	SIG 8	



# Standard-Series Dimension Table-Components

DESIGN OPTIONS																									
<ul style="list-style-type: none"> <li>• Metric Threaded Components</li> <li>• Stainless Steel Components Available 304/316</li> <li>• Special Materials Available Upon Request</li> <li>• Special Diameters and Profiles to Order</li> <li>• Rubber Insert Clamps Available</li> <li>• Bushing Adaptor</li> </ul>																									
				GROUP 1							GROUP 1							GROUP 1							
				GROUP 1 A - 8							GROUP 1 A - 8							GROUP 1 A - 8							
Surface finishing (see also techn. appendix)				-							-							-							
STAUFF Group	DIN Group	Pipe-O.D. Ø D1		Clamp Body (2 halves)						Single Weld Plate SP						Elongated Weld Plate SPV									
		(mm)	(in)	L1	L2	Inside surface		Width	L1	L2	B	S	H	ØD	L1	L2	L3	B	S	H	ØD1	ØD2			
						profiled	smooth																		
1	0	6 TO 12	.23" TO .47"	28	9.5	27	0.4	26	30	31.5	10	30	3	6.5	12	58	24.5	44	30	3	6.5	12	6.5		
1A	1	6 TO 12	.23" TO .47"	37	20	27	0.4	26	30	36	20	30	3	6.5	12	64	20	50	30	3	6.5	12	6.5		
2	2	12.7 TO 18	.50" TO .70"	42	26	33	0.6	32	30	42	26	30	3	6.5	12	70	26	56	30	3	6.5	12	6.5		
3	3	19 TO 25	.74" TO .98"	50	33	36	0.6	35.5	30	50	33	30	3	6.5	12	78	33	64	30	3	6.5	12	6.5		
4	4	26.9 TO 30	1.06" TO 1.18"	59	40	42	0.6	41.5	30	60	40	30	3	6.5	12	87	40	73	30	3	6.5	12	6.5		
5	5	32 TO 42	1.25" TO 1.65"	71	52	58	0.8	56.5	30	71	52	30	3	6.5	12	100	52	86	30	3	6.5	12	6.5		
6	6	44.5 TO 50.8	1.75" TO 1.96"	86	66	66	0.8	64.5	30	88	66	30	3	6.5	12	115	66	100	30	3	6.5	12	6.5		
7	7	57.2 TO 76.1	2.25" TO 2.99"	121	94	93	0.8	92	30	122	94	30	5	6.5	12	150	94	136	30	5	6.5	12	6.5		
8	8	88.9 TO 102	3.50" TO 4.00"	147	120	118	0.8	116	30	148	120	30	5	6.5	12	178	120	162	30	5	6.5	12	6.5		

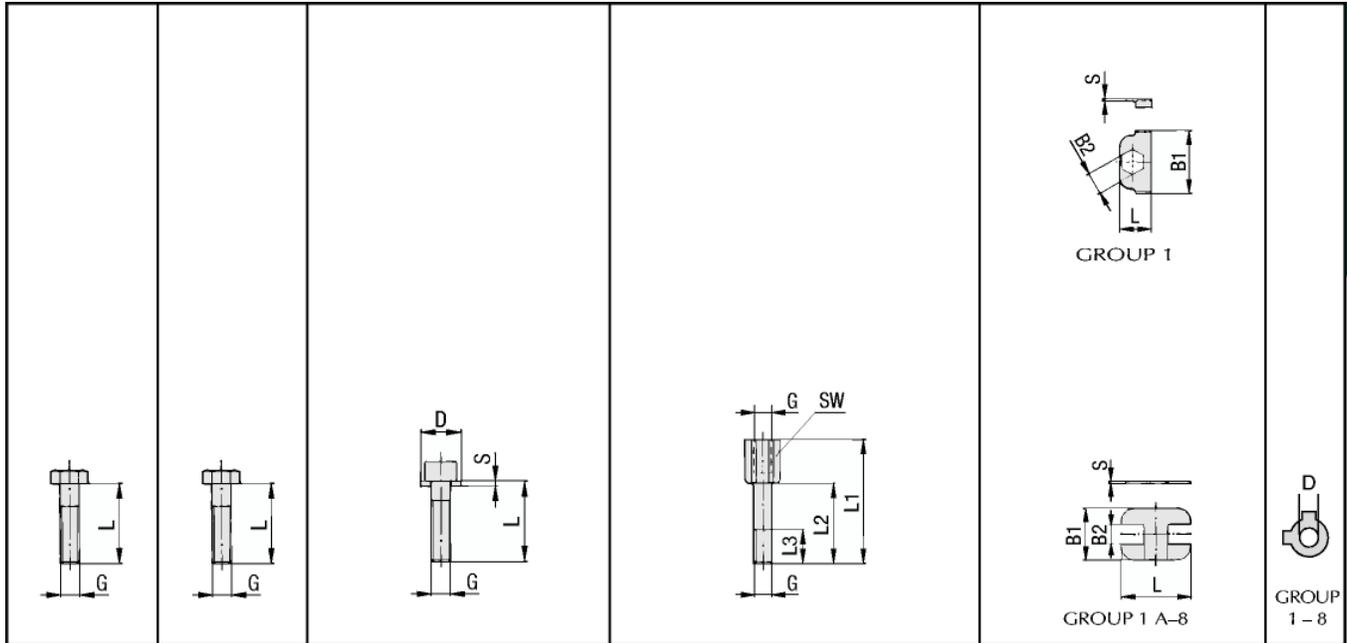
Clamps



Twin Weld Plate DSP								Group Weld Plate RAP								Mounting Rail TS			Hexagon Rail Nut SM					Cover Plate DP					
L1	L2	L3	B	S	H	øD		L1	L2	L3	B	S	H	øD		B1	B2	S	L	B	H1	H2	øD	L1	L2	B	S	øD	
87	40	40	30	3	6.5	12		315	31	30	30	4	6.5	12											28	9.5	30	3	7
3.42"	1.57"	1.57"	1.18"	.11"	.26"	.47"		12.40"	1.22"	1.18"	1.18"	.15"	.26"	.47"											1.10"	.37"	1.18"	.11"	.27"
77	20	37	30	3	6.5	12		373	20	37	30	4	6.5	12											34	20	30	3	7
3.03"	.78"	1.45"	1.18"	.11"	.26"	.47"		14.69"	.78"	1.45"	1.18"	.15"	.26"	.47"											1.33"	.78"	1.18"	.11"	.27"
86	26	44	30	3	6.5	12		442	26	44	30	4	6.5	12											40.5	26	30	3	7
3.38"	1.02"	1.73"	1.18"	.11"	.26"	.47"		17.40"	1.02"	1.73"	1.18"	.15"	.26"	.47"											1.59"	1.02"	1.18"	.11"	.27"
102	33	52	30	3	6.5	12		521	33	52	30	4	6.5	12											48	33	30	3	7
4.02"	1.29"	2.04"	1.18"	.11"	.26"	.47"		20.51"	1.29"	2.04"	1.18"	.15"	.26"	.47"											1.88"	1.29"	1.18"	.11"	.27"
120	40	60	30	3	6.5	12		300	40	60	30	4	6.5	12		28	11	2	25.4	10.4	13	5	12	57	40	30	3	7	
4.72"	1.57"	1.18"	.11"	.11"	.26"	.47"		11.81"	1.57"	2.36"	1.18"	.15"	.26"	.47"	1.10"	.43"	.07"	1.00"	.41"	.51"	.19"	.47"	2.24"	1.57"	1.18"	.11"	.27"		
145	52	75	30	3	6.5	12		378	52	75	30	4	6.5	12											70	52	30	3	7
5.71"	2.04"	2.95"	1.18"	.11"	.26"	.47"		14.88"	2.04"	2.95"	1.18"	.15"	.26"	.47"											2.75"	2.04"	1.18"	.11"	.27"
178	66	90	30	3	6.5	12		452	66	90	30	4	6.5	12											86	66	30	3	7
7.01"	2.59"	3.54"	1.18"	.11"	.26"	.47"		17.80"	2.59"	3.54"	1.18"	.15"	.26"	.47"											3.38"	2.59"	1.18"	.11"	.27"
-	-	-	-	-	-	-		-	-	-	-	-	-	-											118	94	30	5	7
																									4.65"	3.70"	1.18"	.19"	.27"
-	-	-	-	-	-	-		-	-	-	-	-	-	-											144	120	30	5	7
																									5.67"	4.72"	1.18"	.19"	.27"

**Clamps**





Fe/Zn

Hexagon Head Bolt ASDP	Hexagon Head Bolt ASE	Socket Head Cap Screw IS			Stacking Bolt AF					Safety Locking Plate SIG				Hex Head Bolt Lock HHL
G x L	G x L	G x L	D	S	G	L1	L2	L3	SW	L	B1	B2	S	øD
1/4"-20UNC x 1 1/4"	1/4"-20UNC x 1 1/8"	1/4"-20UNC x 3/4"	11 .43"	0.8 .03"	1/4"-20UNC	34 1.33"	20 .78"	12 min. .47"	11 .43"	17 .66"	32 1.26"	11.1 .44"	1 .03"	6.4 .25"
1/4"-20UNC x 1 1/4"	1/4"-20UNC x 1 1/8"	1/4"-20UNC x 3/4"	11 .43"	0.8 .03"		34 1.33"	20 .78"	12 min. .47"	11 .43"	34 1.33"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 1 3/8"	1/4"-20UNC x 1 3/8"	1/4"-20UNC x 1"	11 .43"	0.8 .03"		38 1.50"	25.4 1.00"	15.2 min. 0.6"	11 .43"	40 1.57"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 1 1/2"	1/4"-20UNC x 1 3/8"	1/4"-20UNC x 1 1/8"	11 .43"	0.8 .03"		44 1.73"	30 1.18"	12 min. .47"	11 .43"	47 1.85"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 1 7/8"	1/4"-20UNC x 1 5/8"	1/4"-20UNC x 1 3/8"	11 .43"	0.8 .03"		48 1.88"	35 1.37"	12 min. .47"	11 .43"	56 2.20"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 2 1/2"	1/4"-20UNC x 2 3/8"	1/4"-20UNC x 2"	11 .43"	0.8 .03"		64 2.51"	50 1.96"	12.7 min. .50"	11 .43"	69 2.71"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 2 3/4"	1/4"-20UNC x 2 3/4"	1/4"-20UNC x 2 3/8"	11 .43"	0.8 .03"		73 2.87"	60 2.36"	12 min. .47"	11 .43"	85 3.34"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 4"	1/4"-20UNC x 4"	1/4"-20UNC x 3 3/8"	11 .43"	0.8 .03"		99 3.89"	85 3.34"	12 min. .47"	11 .43"	117 4.61"	28 1.10"	11.1 .44"	1 .03"	
1/4"-20UNC x 4 7/8"	1/4"-20UNC x 4 3/4"	1/4"-20UNC x 4 3/8"	11 .43"	0.8 .03"		124 4.88"	110 4.33"	12 min. .47"	11 .43"	143 5.63"	28 1.10"	11.1 .44"	1 .03"	

